# **ADVANTEC**<sup>®</sup>

# PES MEMBRANE CARTRIDGE FILTERS TCS-G Type (For Food & Beverage) PES MEMBRANE CARTRIDGE FILTER

TCS-G TYPE

ADVANTEC TOYO KAISHA, LTD.

# PES MEMBRANE CARTRIDGE FILTER

Substantially improved flow rate, filtration life, and hydrothermal resistance compared with existing products. Optimal for filter sterilization for food and beverages as well as general particle-removing filtration.

# Features

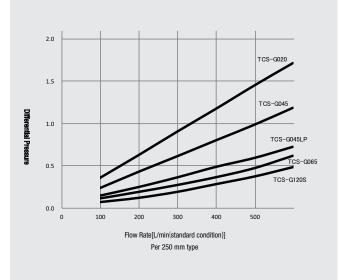
- Low resistance, long filtration life Increased the effective filter area to 1.65 times that of existing products (TCS Type), achieving low resistance and long life.
- ●Excellent hydrothermal resistance Can perform hydrothermal sterilization at 85°C for 30 minutes repeated 100 times (50 cumulative hours), with an 0-ring seal with an H, K, or J shape code.
- Excellent hypochlorous acid resistance
  A type with high hypochlorous acid resistance is available.(TCS-G R Type)
- Applicable for use in food and beverage plants Product conforms to compositional standards for food, food additives, etc. specified by the Ministry of Health and Welfare Notification No.370, 1959, and specification tests for apparatus or packaging.
- High reliability
  - The high reliability of our cartridge filters is proven through integrity testing for all products.



# Applications

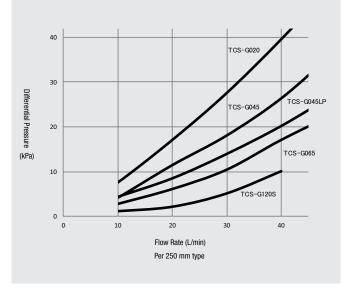
- Sterilization of water for manufacturing of food industry products, and other products
- Finishing filtration for beer, wine, and sake
- Filter sterilization for mineral water
- Filtration of cleaning solvent for low-concentration hypochlorous acid (TCS-G R Type)

# Typical Flow Rate (AIR)



Conditions Piping: 3/4 inch Housing: 1TWA-1S-FS Supply air: 0.49 MPa

# Typical Flow Rate (WATER)



Conditions Piping: 3/4 inch Housing: 1TWA-1S-FS Water Temperature: 20℃

# PES MEMBRANE CARTRIDGE FILTER

## Specifications

Ordering Information		TCS-G020	TCS-G045	TCS-G045LP	TCS-G065	TCS-G120S
Pore Size $(\mu m)$		0.20	0.45	0.45	0.65	1.20
Effective Filter Area		6,600 crỉ/250 mm Type				7,500 cm²/250 mm Type
Log Reduction Value (LRV)*1 (Challenge Organism)		≧LRV7 ( <i>P. diminuta</i> )	≧LRV7 ( <i>S. marcescens</i> )	≧LRV7 ( <i>L. brevis</i> ) ≧LRV3 ( <i>S. marcescens</i> )	$ \geqq LRV7  (S. cerevisiae)  \geqq LRV3  (L. brevis) $	≧LRV3 ( <i>B. bruxellensis</i> )
Maximum Differential Pressure* <sup>2</sup>	25℃	0.39MPa				
	80°C	0.20MPa				
Maximum Operating Temperature* <sup>2</sup>		80°C				
[ Integrity Test Diffusion Flow Rate (mL/min)] Water at 23℃ per 250 mm		≦55 (at 0.326MPa)	≦53 (at 0.206MPa)	≦32 (at 0.166MPa)	≦40 (at 0.100MPa)	≦40 (at 0.0528MPa)
Sterilization Method		Hydrothermal sterilization at 85°C for 30 minutes 100 times (50 cumulative hours) (with an 0-ring seal with an H, K, or J shape code)				

\*1: LRV (Logarithmic Reduction Value)=log10 Number of colonies in challenge fluid Number of colonies in the filtrate fluid

\*2: Maximum differential pressure and maximum operating temperature are set based on the results of tests conducted with water. These may differ depending on the combination of chemicals, differential pressure, temperature, and time; therefore, we recommend testing before use.

• Membrane filters may become hydrophobic when the cartridge filter used dries.

In this case, dampen with isopropyl alcohol or ethanol before using, then wash with clean water to use.

• This product is made of plastic and may deteriorate over time. In particular, long-time exposure to fluids containing oxidizing agents such as chlorine may cause oxidative aging of filters and support media, resulting in degradation in strength. The level of aging may differ depending on the conditions of temperature and pressure, and type of chemicals. Please ensure the periodic replacement of filters when using the product under severe conditions.

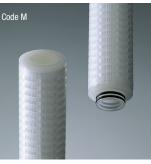
#### Ordering Information TCS-G Code Length Cartridge Gasket Code Filter Shape Code (mm) O-ring Polymer 020 E\* S 250 F Ethylene Propylene Please check photos below for 045 D 500 D Μ EPDM details of the 045LF Т 750 Н Ν Chloroprene shape of each 065 Q 1,000 R В NBR cartridge filter 120S Κ S(standard) Silicone Р V FPM J

\*Avoid selecting ethylene propylene for the material of gaskets and O-rings if using for food or beverages.

## Cartridge Filter Shape



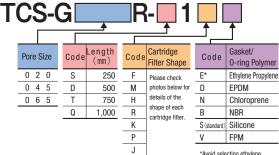










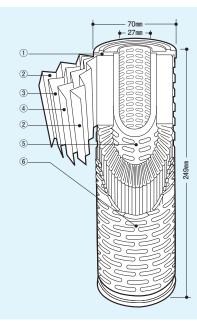


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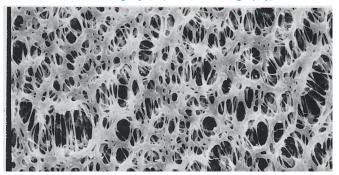
## Composition



# Materials

Endcap: Polypropylene
 Support Media: Polypropylene
 Pre-Membrane Filter: Polyether Sulfone
 Main Membrane Filter: Polyether Sulfone
 Core: Polypropylene
 Protector: Polypropylene
 \*The TCS-G120S has no pre-membrane filter.

Surface of the filtering layers (Electron Micrography)



• Specifications listed in this brochure are subject to change without notice.

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